```
L19 ANSWER 1 OF 3 CAPLUS COPYRIGHT 2005 ACS on STN
ΑN
     2003:853147 CAPLUS
DN
     139:339085
ED
     Entered STN: 31 Oct 2003.
ΤI
     Electrodeposition and coated articles with uniform coating thickness
IN
     Shimazaki, Akihiko; Midokawachi, Susumu; Tominaga, Akira; Nishiquchi,
     Shigeo; Nemoto, Yukihiro; Kato, Kiyoshi
PΑ
     Kansai Paint Co., Ltd., Japan
SO
     Jpn. Kokai Tokkyo Koho, 12 pp.
     CODEN: JKXXAF
DT
     Patent
LΑ
     Japanese
IC
     ICM C25D013-06
     ICS C09D005-44; C09D163-00; C09D175-04
CC
     42-2 (Coatings, Inks, and Related Products)
FAN.CNT 1
     PATENT NO.
                         KIND
                                DATE
                                            APPLICATION NO.
                         ____
                                _____
                                            -------
     JP 2003306796
                         A2
                                20031031
                                            JP 2002-58570
                                                                   20020305 <--
PRAI JP 2001-65664
                         Α.
                                200103.08
     JP 2002-34905
                         Α
                                20020213
CLASS
 PATENT NO.
                CLASS PATENT FAMILY CLASSIFICATION CODES
                ----
 JP 2003306796
                 ICM
                        C25D013-06
                 ICS
                        C09D005-44; C09D163-00; C09D175-04
AΒ
     In the electrodeposition of cationic electrodeposition coatings, amts. of
     electricity necessary for the coatings to start deposition is 100-400
     C/m2. The process is suitable for coating on automotive bodies. Thus, a
     base resin varnish was prepared by reacting Epikote 828EL (epoxy resin) with
     bisphenol A, further reacting with liquid HCHO-PhOH-m-xylene copolymer,
     diethanolamine, and diethylenetriamine ketimine, and mixing with Bu
     Cellosolve. A hardener comprised a blocked polyisocyanate prepared by
     reacting Cosmonate M 200 (crude MDI) with 2,2-dimethylolbutanoic acid in a
     MIBK/ethylene glycol monobutyl ether mixture, further reacting with
     propylene glycol. A cationic electrodeposition coating comprised an
     emulsion containing the base resin varnish and the hardener, a pigment paste,
     and deionized water and gave a uniform layers on Zn phosphate-treated SPCC
     steel plate.
ST
     xylene formaldehyde resin modified epoxy electrodeposition coating;
     blocked polyisocyanate hardener epoxy cationic electrodeposition coating
     Crosslinking agents
IT
        (blocked aromatic polyisocyanates; isocyanate-curable xylene
        resin-modified epoxy cationic electrodeposition coatings for uniform
        layers)
IT
     Electrodeposits
        (cationic; isocyanate-curable xylene resin-modified epoxy cationic
        electrodeposition coatings for uniform layers)
IT
     Phenolic resins, uses
     RL: IMF (Industrial manufacture); RCT (Reactant); TEM (Technical or
     engineered material use); PREP (Preparation); RACT (Reactant or reagent);
     USES (Uses)
        (epoxy, xylene-based; isocyanate-curable xylene resin-modified epoxy
        cationic electrodeposition coatings for uniform layers)
IT
    Electrodeposition
        (isocyanate-curable xylene resin-modified epoxy cationic
        electrodeposition coatings for uniform layers)
IT
    Epoxy resins, uses
    RL: IMF (Industrial manufacture); RCT (Reactant); TEM (Technical or
     engineered material use); PREP (Preparation); RACT (Reactant or reagent);
```

USES (Uses)

(phenolic, xylene-based; isocyanate-curable xylene resin-modified epoxy cationic electrodeposition coatings for uniform layers) IT Polyurethanes, preparation RL: IMF (Industrial manufacture); RCT (Reactant); PREP (Preparation); RACT (Reactant or reagent) (prepolymers, polyisocyanates, blocked; isocyanate-curable xylene resin-modified epoxy cationic electrodeposition coatings for uniform IT Polyoxyalkylenes, uses RL: IMF (Industrial manufacture); RCT (Reactant); TEM (Technical or engineered material use); PREP (Preparation); RACT (Reactant or reagent); USES (Uses) (reaction products with ε-caprolactone, Epikote 828EL, bisphenol A, diethanolamine, and diethylenetriamine ketimine derivs., base resin; isocyanate-curable xylene resin-modified epoxy cationic electrodeposition coatings for uniform layers) IT 5124-30-1, Hydrogenated MDI 79103-62-1, Desmodur W RL: RCT (Reactant); RACT (Reactant or reagent) (Me Et ketoxime-blocked; isocyanate-curable xylene resin-modified epoxy cationic electrodeposition coatings for uniform layers) IT 39462-15-2, uses RL: TEM (Technical or engineered material use); USES (Uses) (Zn phosphate-treated substrate; isocyanate-curable xylene resin-modified epoxy cationic electrodeposition coatings for uniform layers) ΙT 50-00-0DP, Formaldehyde, reaction products with bisphenol A, Epikote 828EL, phenol, m-xylene, diethanolamine, and diethylenetriamine ketimine 80-05-7DP, Bisphenol A, reaction products with Epikote 828EL, formaldehyde, phenol, m-xylene, diethanolamine, and diethylenetriamine ketimine derivs. 108-38-3DP, m-Xylene, reaction products with bisphenol A, Epikote 828EL, formaldehyde, phenol diethanolamine, and diethylenetriamine ketimine derivs. 108-95-2DP, Phenol, reaction products with bisphenol A, Epikote 828EL, formaldehyde, m-xylene, diethanolamine, and diethylenetriamine ketimine derivs. 111-40-0DP, Diethylenetriamine, ketimine derivs., reaction products with bisphenol A, Epikote 828EL, formaldehyde, phenol, m-xylene, and diethanolamine 111-42-2DP, Diethanolamine, reaction products with bisphenol A, Epikote 828EL, formaldehyde, phenol, m-xylene, and diethylenetriamine ketimine derivs. 502-44-3DP, &-Caprolactone, reaction products with polypropylene glycol, Epikote 828EL, bisphenol A, diethanolamine, and diethylenetriamine ketimine derivs. 25085-99-8DP, Epikote 828EL, reaction products with bisphenol A, formaldehyde. phenol, m-xylene, diethanolamine, and diethylenetriamine ketimine derivs. 25322-69-4DP, PP 1000, reaction products with ε-caprolactone, Epikote 828EL, bisphenol A, diethanolamine, and diethylenetriamine ketimine derivs. 56743-27-2DP, Dimethylolbutanoic acid, reaction products with bisphenol A, Epikote 828EL, formaldehyde, phenol, m-xylene, and diethylenetriamine ketimine derivs. RL: IMF (Industrial manufacture); RCT (Reactant); TEM (Technical or engineered material use); PREP (Preparation); RACT (Reactant or reagent); USES (Uses) (base resin; isocyanate-curable xylene resin-modified epoxy cationic electrodeposition coatings for uniform layers) 57-55-6, Propylene glycol, reactions RL: RCT (Reactant); RACT (Reactant or reagent) (crude MDI-based polyurethane polyisocyanate blocked with; isocyanate-curable xylene resin-modified epoxy cationic electrodeposition coatings for uniform layers) 96-29-7, Methyl ethyl ketoxime RL: RCT (Reactant); RACT (Reactant or reagent) (hydrogenated MDI blocked with; isocyanate-curable xylene resin-modified epoxy cationic electrodeposition coatings for uniform layers)

IT

```
IT
      616207-82-0P
      RL: IMF (Industrial manufacture); RCT (Reactant); PREP (Preparation); RACT
      (Reactant or reagent)
         (propylene glycol-blocked; isocyanate-curable xylene resin-modified
         epoxy cationic electrodeposition coatings for uniform layers)
RN
      5124-30-1
RN
      79103-62-1
RN
      39462-15-2
RN
     50-00-0DP
RN
      80-05-7DP
     108-38-3DP
RN
RN
     108-95-2DP
RN
     111-4.0-0DP
RN
     111-42-2DP
RN
     502-44-3DP
RN
     25085-99-8DP
RN
     25322-69-4DP
     56743-27-2DP
RN
RN
     57-55-6
RN
     96-29-7
   ·616207-82-0P
L19 ANSWER 2 OF 3 WPIX COPYRIGHT 2005 THE THOMSON CORP on STN
AN
     2004-206750 [20]
                        WPIX
DNN N2004-163955
                         DNC C2004-082559
ΤI
     Electrodeposition coating film formation to produce coated material,
     involves adjusting electric charge for initial precipitation of coating
     film, to preset value, during coating of cation electrodeposition coating
     material.
DC
     A21 A25 A85 G02 M11 X25
PΑ
     (KAPA) KANSAI PAINT CO LTD
CYC
PΙ
     JP 2003306796
                     A 20031031 (200420)*
                                                 12
                                                       C25D013-06
ADT
     JP 2003306796 A JP 2002-58570 20020305
PRAI JP 2002-34905
                           20020213; JP 2001-65664
                                                          20010308
IC
     ICM C25D013-06
     ICS C09D005-44; C09D163-00; C09D175-04
AR
     JP2003306796 A UPAB: 20040324
     NOVELTY - Electrodeposition coating film formation method involves
     adjusting electric charge for initial precipitation of coating film to
     100\text{-}400 C/m2, during electrodeposition coating of a cation
     electrodeposition coating material.
          DETAILED DESCRIPTION - An INDEPENDENT CLAIM is included for coated
     material.
          USE - For forming electrodeposition coating film, to produce coated
     material (claimed).
          ADVANTAGE - The electrodeposition coated film or the coated material
     with excellent uniform paint work and rust-proof property, and with
     restrained film thickness of skin, is produced efficiently and
     economically, by the electrodeposition coating film formation method. The
     method improves internal film formability.
          DESCRIPTION OF DRAWING(S) - The figure shows the graph of dry weight
     (mg) of coating material with respect to electric charge (X). (Drawing
     includes non-English language text).
     Dwg.3/4
FS
     CPI EPI
FΑ
     AB; GI
MC
     CPI: A10-E01; A11-B05A; A12-B01; A12-B01L; G02-A05; M11-G
     EPI: X25-R04
L19
    ANSWER 3 OF 3
                    JAPIO
                          (C) 2005 JPO on STN
AN
     2003-306796
                    JAPIO
     METHOD OF FORMING ELECTRODEPOSITION COATING FILM AND COATED PRODUCT
TI
```

- IN SHIMAZAKI AKIHIKO; MIDOKOCHI SUSUMU; TOMINAGA AKIRA; NISHIGUCHI JIRO; NEMOTO YUKIHIRO; KATO KIYOSHI
- PA KANSAI PAINT CO LTD
- PI JP 2003306796 A 20031031 Heisei
- AI JP 2002-58570 (JP2002058570 Heisei) 20020305
- PRAI JP 2001-65664 20010308 JP 2002-34905 20020213
- SO PATENT ABSTRACTS OF JAPAN (CD-ROM), Unexamined Applications, Vol. 2003
- IC ICM C25D013-06
 - ICS C09D005-44; C09D163-00; C09D175-04
- AB PROBLEM TO BE SOLVED: To provide a method of forming a electrodeposition coating film which has excellent uniform coating property to improve film forming property on an inside part while suppressing the film thickness of an outside plate in a material to be coated which has a bag like structure and a coated product.

SOLUTION: A. In the method of forming an electrodeposition coating film, the quantity (a) of electricity required to start the deposition of the coating film is 100-400 C/m<SP>2</SP> in a electrodeposition coating with a cationic electrodeposition coating material. B. The polarity resistance (b) per unit film thickness is 50-300 kΩ cm<SP>2</SP>/μm in the method of forming the electrodeposition coating film in the electrodeposition coating with the cationic electrodeposition coating material.

COPYRIGHT: (C) 2004, JPO